

L1) Lunghezza totale
Overall length
Gesamtlänge
Longueur totale

L2) Lunghezza filetto
Thread length
Gewindelänge
Longueur filetée

L3) Lunghezza imbocco
Chamfer length
Anschnittlänge
Longueur d'entrée

L4) Lunghezza quadro
Length of square
Vierkantlänge
Longueur carré

d) Diametro nominale
Thread diameter
Nenndurchmesser
Diamètre nominal

d4) Diametro del gambo
Shank diameter
Schaftdurchmesser
Diamètre de la queue

d6) Diametro del nocciolo
Core diameter
Spannuten-Kerndurchmesser
Diamètre de l'âme

a) Quadro
Square
Vierkantmaß
Carré

p) Passo
Pitch
Steigung
Pas

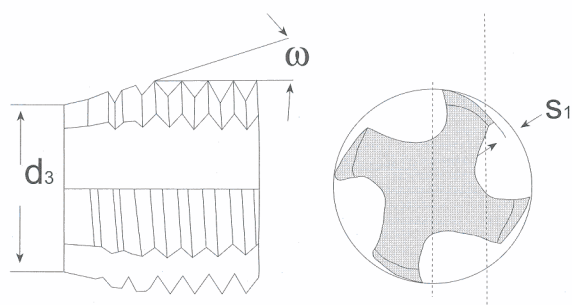
γ_f) Angolo dell' imbocco corretto
Spiral point angle
Schälanschnittwinkel
Angle de l'entrée gun

S) Spoglia radiale sul filetto
Thread radial relief
Flanken-Hinterschliff
Détalonnage radial de filet

m) Larghezza del tagliente
Width of land
Stegbreite
Largeur de peigne

γ) Angolo di taglio
Rake angle
Schnittwinkel
Angle de coupe

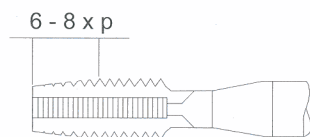
IMBOCCO - CHAMFER - ANSCHNITT - ENTREE



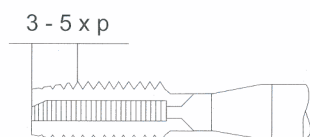
d3) Diametro imbocco
Chamfer diameter
Anschnittdurchmesser
Diamètre d'entrée

ω) Angolo d'imbocco
Chamfer angle
Anschnittwinkel
Angle d'entrée

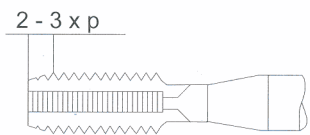
S1) Spoglia radiale sull' imbocco
Chamfer radial relief
Anschnitt-Hinterschliff
Détalonnage radial sur l'entrée



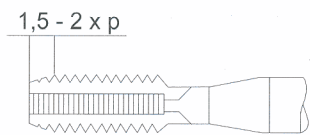
form " A "
 $\omega = 5^\circ - 6^\circ$



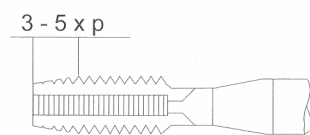
form " B "
 $\omega = 8^\circ - 9^\circ$



form " C "
 $\omega = 18^\circ$



form " E "
 $\omega = 23^\circ$



form " D "
 $\omega = 8^\circ - 9^\circ$